

Find your **solution.**

Dyna-Purge Grade Selection Guide

Selecting the best Dyna-Purge grade is simple. Match your requirements to the chart below. **For optimal grade recommendations, consult with your Dyna-Purge technical representative.**

Dyna-Purge Selection Guide										
Grade		M	E	P	V	C	K	SF	X	B
Injection Molding										
Cold Runner / Conventional		✓	✓	✓	✓	✓	✓			
Hot Runner Systems		✓		✓			✓			
Extrusion										
Profile		✓	✓		✓	✓	✓	✓	✓	
Sheet		✓	✓		✓	✓	✓	✓	✓	
Cast Film							✓	✓	✓	
Blown Film								✓		
Other Processes										
Compounding		✓	✓		✓		✓	✓	✓	
Blow Molding		✓								✓
Processing Temperatures										
		M	E	P	V	C	K	SF	X	B
Fahrenheit (F°)	Low	350	590	320	320	400	290	320	320	320
	High	600	700	575	400	590	550	575	575	575
Celsius (C°)	Low	177	310	160	160	204	143	160	160	160
	High	315	371	302	204	310	287	302	302	302

Note: Required minimum clearance for M, E, V, C - 0.030 inch (0.75 mm), and for P, K, X, B - 0.025 inch (0.65 mm)

Call 866-607-8743 or visit www.dynapurge.com today for your FREE SAMPLE.

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